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Homepage:

NOTE!!!

**Download the catalogue before browsing
*(in the catalogue after downloading, all links work)**



1. *These days, it's not quantity that counts. Only quality. The terms Kaizen and Kanban are our daily routine.*

2. *At Doris we like extreme sports, such as the production of automotive fluids in Poland.*



We are pleased to present to you our offer as a manufacturer of operating fluids for the automotive industry and beyond.

We have been operating on the market since 1996. We have a modern machine park, which allows us to quickly carry out deliveries throughout Poland and Europe. Our products are carefully developed and meet the expectations of the most demanding customers. In our offer you will find a wide selection of fluids and lubricants for the automotive industry and fluids for the medical industry.

We offer:

Adblue

We are an authorised bottler and distributor of AdBlue NOx. Working with us is a guarantee of buying first-hand - that is, a fresh product and from an authorised supplier.

Windscreen washer fluids

Our windscreen washer fluids have a good reputation among customers. This is due to their good fragrance, effective cleaning of dirt from the windcreens and compliance with the declared composition. (If our winter fluid is declared for -22°C, it is for -22°C and not for -20°C).

Radiator fluids

We offer radiator fluids that protect the engine from overheating, ensure optimum operating temperatures for engines and machinery and, thanks to our use of inhibitors designated by the Volkswagen Group, protection against corrosion. Our radiator fluids meet the Volkswagen Group standards (G11, G12+, G12++ and G13 standards).

Hydraulic oils, engine oils, gear oils, saw oils

Our oils perform well in all conditions and are carefully packaged to ensure product aesthetics and purchasing satisfaction.

Lubricants

We offer lubricants that protect the moving parts of cars and more.

Solvents

Our solvents can handle all kinds of dirt and greasy stains.

They ensure clean and aesthetically pleasing work areas.

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Awards and certificates:

KOWALSKI PRO-MEDIA PRYZNAJE

CERTYFIKAT

Doris Polska

OTRZYMUJE GODŁO ODKRYCIE ROKU W OGÓLNOPOLSKIM KONKURSIE
LAUR KLIENTA 2023
W KATEGORII
PŁYNY EKSPLOATACYJNE



ROBERT KOWALSKI
ORGANIZATOR KONKURSU



MAGDALENA RYŚ
DYREKTOR PROGRAMU



CERTYFIKAT NR LK 23/08/06

Our testimonials: [LINK](#)



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Here is a list of some important reasons why you should work with Doris:

Competitive prices

Direct purchase from the manufacturer, means always the lowest price.

Fast order processing

We have a state-of-the-art machine park with a very high capacity and several logistics companies handling our shipments.

Free advertising

Our partners are advertised locally on portals such as Facebook, Instagram, Google or YouTube

Free marketing materials

Our partners receive marketing material from us, such as advertising banners or fragrance tags

Fresh products

Buying products directly from the manufacturer means that they are brand new, freshly shipped from production, with a long shelf life.

Neatly and aesthetically packaged goods

Product shipments are made directly from our warehouse, which is connected with the production hall. Thanks to this solution, the products do not travel long distances and are therefore not exposed to damage.

Fast guarantee processing

As a manufacturer, we care about our brand and reputation, which is why all warranty topics are dealt with immediately.

Contact with specialised staff

Working with us puts you in direct contact with experts in the field of automotive fluids.

Personalised solutions tailored to the customer

As a manufacturer, we can develop and supply products tailored to your individual needs.

Flexible orders

Due to the large selection of products, cooperation with us enables greater flexibility in orders.

Continuity of supply

By working directly with the manufacturer, you are assured of continuity of supply.

Possibility to negotiate prices

Direct contact with the manufacturer gives you the opportunity to negotiate better purchase conditions for larger quantities.

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Product list 1:

Water



- [Demineralised water](#)

Summer windscreen washer fluids



- [Summer windscreen washer fluids](#)
- [Summer washer fluids - concentrates](#)
- [Winter windscreen washer fluids for retail sale](#)

Winter washer fluids on ethanol



- [Winter windscreen washer liquids -22°C for retail Doris](#)
- [Winter windshield washer fluids -22°C for retail sale Zimus](#)

Winter washer fluids on methanol



- [Winter windscreen washer fluids -22°C for specialised trade - purchase and resale only on invoice for companies](#)
- [Winter windscreen washer fluids -35°C for specialised trade - purchase and resale only on invoice for companies](#)
- [Winter windscreen washer fluids -70°C for specialised trade - purchase and resale only on invoice for companies](#)

Radiator fluids and concentrates



- [G11 radiator fluid](#)
- [G12 radiator fluid](#)
- [G11 radiator concentrate](#)
- [G12 radiator concentrate](#)

AdBlue

AdBlue®

- [AdBlue NOx](#)

Car cosmetics



- [Doris Engine Cleaner](#)

Hydraulic oils



- [HL Hydraulic Oils](#)

Gear oils



- [Hipoil gear oil GL-4](#)
- [ATF II D Dexron 2 gear oil](#)

Engine oils



- [SHPD engine oil](#)
- [Engine oil LUX 10](#)
- [Superol CC-30 engine oil](#)
- [MIXOIL S 2T motor oil](#)

Saw oils



- [Chain lubricant for saw chains](#)

Compressor oils



- [L-DAB compressor oil](#)

Grease



- [Grease ŁT-4S3](#)
- [Grease STP](#)
- [Grease EPX](#)
- [Grafit grease](#)

Solvents



- [Extraction gasoline](#)
- [Denatured alcohol](#)

Disinfection products



- [Disinfectant 80% for general and medical use](#)
- [Disinfectant for women](#)
- [Disinfectant for men](#)
- [Disinfectant wipes](#)

Solarium cleaner



- [Washing liquid for photovoltaic panels](#)

FURTHER PRODUCTS



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Product list 2:

- **Fuel for bio-fireplaces** 
[Fuel for bio-fireplaces](#)

- **Packaging** 
[IBCs and drums](#)

- **Chemical raw materials** 
 - [Pharmaceutical ethanol](#)
 - [Synthetic methanol](#)
 - [Pharmaceutical glycerine](#)
 - [Ethylene glycol](#)

- **Fragrance fresheners** 
[Car fragrances](#)

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Own brand

- [Own brand of fragrance pendants](#)



- [Own brand of operating fluids](#)



- [Own brand of wet wipes](#)



- [Procedure for creating your own brand](#)



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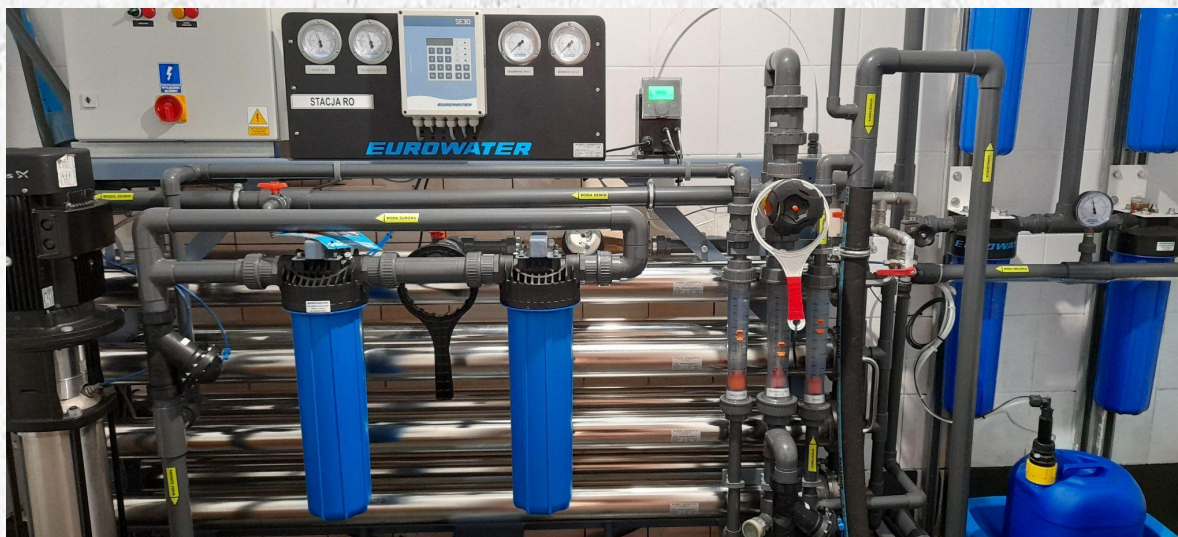
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Photo gallery



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Demineralised water

DORIS demineralised water is used in: the automotive, industrial, cosmetic and medical sectors - even the food industry.

Water production takes place during the demineralisation of mains water removing foreign ions and replacing them with hydrogen and hydroxide ions using a deioniser.

Demineralised water is free of mineral salts and contaminants and can therefore be used safely in the production processes of various substances - including in the medical area.



Water demineralised water 1L
DOR004



Water demineralised 5L
DOR003



Water demineralised 200L **DOR239**



Water demineralised 1000L **DOR241**

Documents:

- [Świadectwo jakości](#)
- [Research report 1](#)
- [Research report 2](#)
- [Research Report 3](#)
- [Research Report 4](#)
- [Research Report 5](#)
- [Safety data sheet](#)

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Demineralised water

- Irons with humidifier
- Batteries
- Vehicle radiators
- Steam generators
- Coffee machines - customers also use our water for coffee brewing
- Food concentrates
- Production of medicines and cosmetics
- Electric forklift trucks
- Chemical analysis
- Dilution of electrolyte and refrigeration concentrates
- Flax, cotton production



Demineralised water is free of foreign ions by repeated demineralisation and by exchanging them for hydrogen and hydroxide ions using deionisers. The product is free of mineral salts and contaminants.

OUR DEMINERALISED WATER IS WIDELY USED
IN INDUSTRIES SUCH AS:



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Summer windscreen washer fluids

Demineralised water – free of scale and salt. Demineralised water ensures the permeability of the washer fluid and the neutral pH of the fluid. Thanks to the neutral pH of the fluid, it does not cause the bodywork to rust.

Surfactants – removing dirt and insects.

Fragrance composition – giving a pleasant fruity fragrance.

Preservatives – to prevent the fluid from turbidity and extend the shelf life.

Ethylene glycol – nadawchich provides a better glide for the wipers and thus extends their service life. Ethylene glycol also leaves an invisible film on the glass, which means that dirt and insects do not stick and are easier to remove.



Summer washer fluid 5L without funnel
DOR001



Summer washer fluid 5L without funnel
DOR047



5L summer windscreen washer fluid with funnel
DOR039



Summer windshield washer fluid 200L
DOR185



Summer windshield washer fluid 1000L
DOR187

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Summer windscreen washer fluids

High quality, laboratory approved and fully safe – this is what characterises our windscreen washer fluid. The fluid is certified PZH - this certificate confirms that it is completely **safe for health**.

Our fluid is **guarantee of comfortable car travel**, without dirty windscreens and annoying streaks. As a trusted national washer fluid manufacturer, we take care of our customers' comfort all year round by offering **summer and winter variants**.



They have **pleasant, fruity fragrance** not weakened.



Fast and effective clean the glass.



Do not damage the elements bodywork.



Safe for travellers.



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Summer washer fluid concentrate

High quality, laboratory approved and fully safe – this is what characterises our windscreen washer fluid. The fluid is certified PZH - this certificate confirms that it is completely **safe for health**.

Our fluid is **guarantee of comfortable car travel**, without dirty windcreens and annoying streaks. As a trusted national washer fluid manufacturer, we take care of our customers' comfort all year round by offering **summer and winter variants**.



They have **pleasant, fruity fragrance** not weakened.



Fast and effective clean the glass.



They do not destroy bodywork components.



Safe for travellers.



Concentrated summer windscreen washer fluid 5L
DOR538



Summer washer fluid concentrate 200L
DOR541



Concentrated summer windscreen washer fluid 1000L
DOR5381000LZIBC

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Winter washer fluid on ethanol -22°C Doris

- A very efficient winter windscreen washer fluid from Doris that cleans the windscreen quickly and effectively of dirt.
- The liquid has a pleasant fragrance composition which does not irritate like most liquids on the market.
- The fluid is based on the highest quality ethanol.



Winter windshield washer fluid on ethanol to -22°C 5L
DOR048



Winter windshield washer fluid on ethanol up to -22°C 200L
DOR209



Winter windshield washer fluid on ethanol to -22°C 1000L
DOR211

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Winter windshield washer fluid on ethanol -22°C Zimuś

- Product for the retail shops
- A highly efficient winter windscreen washer fluid that quickly and effectively cleans the windscreen of dirt.
- The fluid has a pleasant fragrance composition which does not irritate like most fluids on the market.
- The fluid is based on the highest quality ethanol.
- Methanol-free.



Winter windscreen washer fluid on ethanol Zimuś to -22°C 5L ZIM001

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Winter windscreen washer fluids for retail sale

- **Demineralised water** – free from dirt, scale and salt (the most important ingredient responsible for the patency of the system).
- **Dyes** – safe for the bodywork, giving a pleasant colour appearance.
- **Fragrance composition according to IFRA standards** – giving a very pleasant fragrance . The fragrance composition is safe for health in accordance with international standards..
- **Technical ethanol** – Provides resistance to low temperatures.
- **Glikol etylenowy** – which stops the alcohol from evaporating from the windscreen, so that the liquid that remains on the glass - does not freeze. Glycol also provides better glide for the windscreen wipers, thus extending their life.



They have **pleasant, fruity fragrance** not weakened.



Fast and effective clean the glass.



They do not destroy bodywork components.



Safe for travellers.



[Material Safety
Data Sheet](#)



[Quality
certificate](#)

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Winter windscreen washer fluids -22°C for specialised trade - purchase and resale only on invoice for companies

For the production of winter windscreen washer fluid based on methanol we use technical, synthetic methanol 99.9% - imported directly from the manufacturer.

The alcohol we use is synthetic, i.e. of the highest quality in its class, making has no irritating smell and has better resistance to low temperatures!

Of course, methanol is poisonous when ingested, so the product can only be sold on invoice.



Winter washer fluid on methanol to -22°C

- Has a sensational smell
- Will not freeze to -22°C
- Ready-to-use
- Removes dirt and road grime,
- Does not cause reflections and glare,
- Safe for rubber and painted surfaces.



Winter windshield washer fluid
Methanol-based up to -22°C 5L
Sale only on invoice
DOR049



Winter windshield washer fluid
Methanol-based up to -22°C 200L
Sale only on invoice
DOR192



Winter windshield washer fluid
Methanol-based up to -22°C 1000L
Sale only on invoice
DOR194

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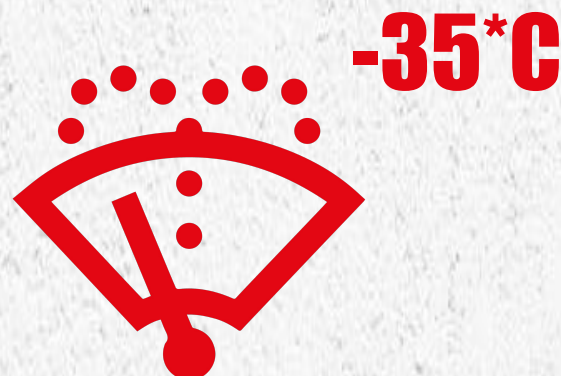
Winter windscreen washer fluids -35°C for specialised trade - purchase and resale only on invoice for companies

For the production of winter windscreen washer fluid

based on methanol we use technical methanol, synthetic 99.9% - imported directly from the producer.

The alcohol we use is synthetic, i.e. **of the highest quality** in its class, making **has no irritating smell and has better resistance to low temperatures!**

Of course, methanol is poisonous when ingested, so the product can only be sold on invoice.



Concentrated winter washer fluid on methanol to -35°C

- Has a sensational smell
- Will not freeze to -35°C
- Ready-to-use
- Removes dirt and road grime,
- Does not cause reflections and glare,
- Used as a substitute for coolant
- Safe for rubber and painted surfaces.



Winter windshield washer fluid
Methanol-based up to -35°C 5L
Sale only on invoice
DOR036



Winter windshield washer fluid
Methanol-based up to -35°C 200L
Sale only on invoice
DOR198



Winter windshield washer fluid
Methanol-based up to -35°C 1000L
Sale only on invoice
DOR200/DOR200EXU

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Winter windscreen washer fluids -70°C for specialised trade - purchase and resale only on invoice for companies

Concentrated winter washer fluid on methanol to -70°C



- Has a sensational smell
- Does not freeze to -70°C
- When diluted 2:1 with water it does not freeze to -35°C
- When diluted 1:1 with water does not freeze to -22°C
- Removes dirt and road grime,
- Does not cause light reflections and glare,
- Used as a substitute for coolant
- Safe for rubber and painted surfaces.

TABLE OF RATIOS		
Windshield washer fluid concentrate -70°C	Water	Freezing point
2 LITRY	1 LITR	-33°C
1 LITR	1 LITR	-22°C
1 LITR	2 LITRY	-6°C



Winter concentrated washer fluid on methanol basis to -70°C 5L sale by invoice only
DOR038



Winter concentrated windshield washer fluid on methanol basis to -70°C 200L sale by invoice only
DOR203



Winter concentrated windshield washer fluid on methanol basis to -70°C 1000L sale only on FV
DOR205/DOR205EXU

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Doris blue radiator fluid -35°C G11

- rapid removal of excess heat in refrigeration systems,
- uniform heat transfer,
- dissipation of heat generated by the combustion of fuels,
- protection of systems against freezing
- protection of systems from overheating
- protection against corrosion of refrigeration system components, engine block and their subassemblies,
- Prevention of deposits
- in refrigeration systems.

-35°C



Standard blue radiator fluid
G11
-35°C 1L
DOR011



Standard blue
radiator fluid G11
-35°C 5L
DOR010



Standard blue
radiator fluid G11
-35°C 200L
DOR219



Standard blue
radiator fluid G11
-35°C 1000L
DOR221

Documents:

- [Quality certificate for radiator fluid and concentrate G11 - LINK](#)
- [Specification of the corrosion inhibitor additive for aluminium components - LINK](#)
- [Specification of the corrosion inhibitor additive for steel components - LINK](#)

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Doris blue radiator fluid -35°C G11



- **Radiator fluid** has inhibitor additives that protect the refrigeration system against corrosion.
- The main advantage is a solution based on demineralised water produced directly in our plant
- Thanks to demineralised water, the radiator fluid is free of deposits and any impurities.

Radiator fluid does not lose its properties when exposed to extreme temperatures and also prevents the occurrence of cavitation, i.e. the formation of air bubbles.

Radiator fluid makes it possible to effectively protect cooling systems, engines and their components and entire heating systems.

High-quality coolant is a guarantee of maintaining the correct temperature of the cooling system while the engine is running.

There are fears among customers about the fluid freezing in winter, and this is absolutely right, but let us not forget that an even more important function of coolant is its resistance to high temperatures.

As a professional fluid manufacturer we meet our customers' needs with products that meet all coolant standards.



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Doris Red Radiator Fluid -35°C G12

- rapid removal of excess heat in refrigeration systems,
- uniform heat transfer,
- dissipation of heat generated by the combustion of fuels,
- protection of systems against freezing
- protection of systems from overheating
- protection against corrosion of refrigeration system components, engine block and their subassemblies,
- Prevention of deposits
- in refrigeration systems.

-35°C



Enhanced red radiator fluid
G12
-35°C 1L
DOR023



Reinforced red
radiator fluid G12
-35°C 5L
DOR022



Reinforced red
G12 radiator fluid
-35°C 200L
DOR224



Reinforced red
radiator fluid G12
-35°C 1000L
DOR226

Documents:

- [Quality certificate for G12 radiator fluid and concentrate - LINK](#)
- [Specification of the corrosion inhibitor additive for aluminium components - LINK](#)
- [Specification of the corrosion inhibitor additive for steel components - LINK](#)

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Doris Red Radiator Fluid -35°C G12



- **Radiator fluid** has an increased amount of additives such as inhibitors, which protect the refrigeration system against corrosion.
- The main advantage is a solution based on demineralised water produced directly in our plant.
- Thanks to the demineralised water, the radiator fluid is free of deposits and any impurities.

Radiator fluid does not lose its properties when exposed to extreme temperatures and also prevents the occurrence of cavitation, i.e. the formation of air bubbles.

Radiator fluid makes it possible to effectively protect cooling systems, engines and their components and entire heating systems.

High-quality coolant is a guarantee of maintaining the correct temperature of the cooling system while the engine is running.

There are fears among customers about the fluid freezing in winter, and this is absolutely right, but let us not forget that an even more important function of coolant is its resistance to high temperatures.

As a professional fluid manufacturer we meet our customers' needs with products that meet all coolant standards



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Blue concentrate for radiators Doris G11

- rapid removal of excess heat in refrigeration systems,
- uniform heat transfer,
- dissipation of heat generated by the combustion of fuels,
- protection of systems against freezing
- protection of systems from overheating
- protection against corrosion of refrigeration system components, engine block and their subassemblies,
- Prevention of deposits
- in refrigeration systems.

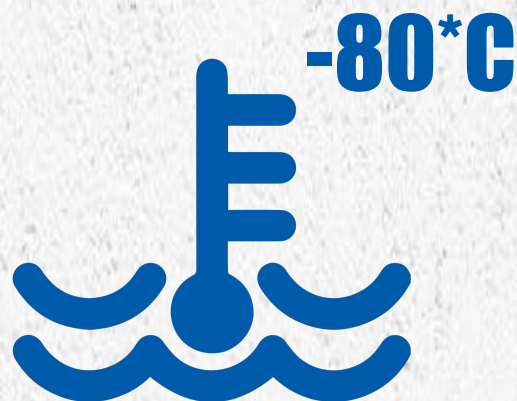


TABLE OF RATIOS %		
Refrigerant concentrate -80°C	Water	Freezing point
50%	50%	-35°C
40%	60%	-28°C
30%	70%	-17°C

TABLE OF RATIOS per liter		
Refrigerant concentrate -80°C	Water	Freezing point
0.5L	0.5L	-35°C
0.4L	0.6L	-28°C
0.3L	0.7L	-17°C

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Blue concentrate for radiators Doris G11



Refrigerant concentrate
blue G11
-80°C (1L)
DOR009



Refrigerant concentrate
blue G11
-80°C (5L)
DOR008



Refrigerant
concentrate blue G11
-80°C (200L)
DOR229



Refrigerant
concentrate blue G11
-80°C (1000L)
DOR231

Documents:

- [Quality certificate for radiator fluid and concentrate G11 - LINK](#)
- [Specification of the corrosion inhibitor additive for aluminium components - LINK](#)
- [Specification of the corrosion inhibitor additive for steel components - LINK](#)

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Blue concentrate for radiators Doris G11



- **Radiator concentrate** has inhibitor additives that protect the refrigeration system against corrosion.
- The main advantage of our production is solutions based on demineralised water produced in our plant.
- Thanks to demineralised water, the radiator concentrate is free of sediment and any impurities.

DORIS refrigerant concentrate does not lose its properties when exposed to extreme temperatures and also prevents the occurrence of cavitation.

By choosing this product, cooling systems, engines and their components and entire heating systems can be effectively protected.

High-quality coolant concentrate is a guarantee of maintaining the correct temperature of the cooling system while the engine is running.

There is concern among customers about the fluid freezing in winter, and this is absolutely right, but let us not forget that an even more important function of coolant is its resistance to high temperatures.

As a professional fluid manufacturer we meet our customers' needs with products that meet all coolant standards.



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Doris G12 red radiator fluid concentrate

- rapid removal of excess heat in refrigeration systems,
- uniform heat transfer,
- dissipation of heat generated by the combustion of fuels,
- protection of systems against freezing
- protection of systems from overheating
- protection against corrosion of refrigeration system components, engine block and their subassemblies,
- Prevention of deposits
- in refrigeration systems.



TABLE OF RATIOS %

Refrigerant concentrate -80°C	Water	Freezing point
50%	50%	-35°C
40%	60%	-28°C
30%	70%	-17°C

TABLE OF RATIOS per liter

Refrigerant concentrate -80°C	Water	Freezing point
0.5L	0.5L	-35°C
0.4L	0.6L	-28°C
0.3L	0.7L	-17°C

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Doris G12 red radiator fluid concentrate



Refrigerant concentrate
red G12
-80°C (1L)
DOR020



Refrigerant concentrate red
G12
-80°C (5L)
DOR021



Refrigerant concentrate red
G12
-80°C (200L)
DOR234



Refrigerant concentrate
red G12
-80°C (1000L)
DOR385

Documents:

- [Quality certificate for G12 radiator fluid and concentrate - LINK](#)
- [Specification of the corrosion inhibitor additive for aluminium components - LINK](#)
- [Specification of the corrosion inhibitor additive for steel components - LINK](#)

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Doris G12 red radiator fluid concentrate



- **Radiator concentrate** has inhibitor additives that protect the refrigeration system against corrosion.
- The main advantage of our production is solutions based on demineralised water produced in our plant.
- Thanks to demineralised water, the radiator concentrate is free of sediment and any impurities.

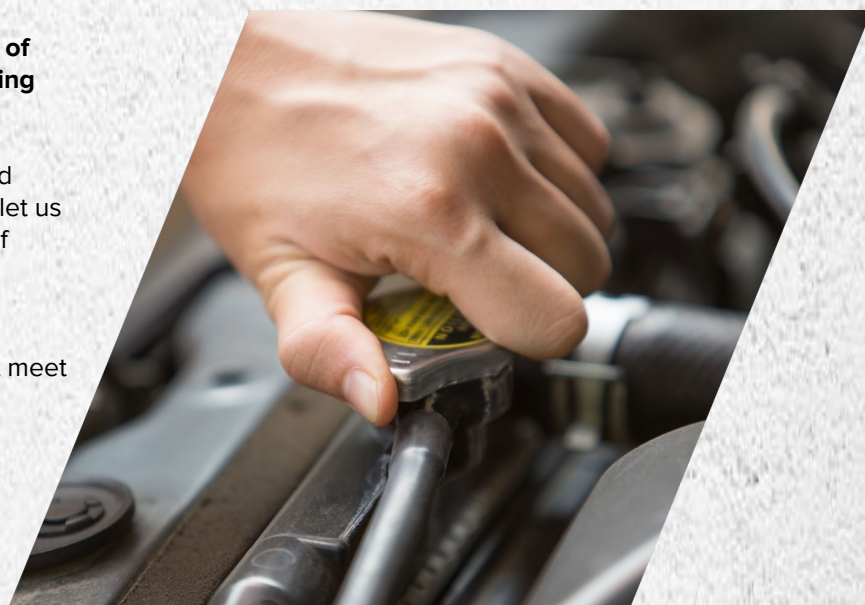
DORIS refrigerant concentrate does not lose its properties when exposed to extreme temperatures and also prevents the occurrence of cavitation.

By choosing this product, cooling systems, engines and their components and entire heating systems can be effectively protected.

High-quality coolant concentrate is a guarantee of maintaining the correct temperature of the cooling system while the engine is running.

There is concern among customers about the fluid freezing in winter, and this is absolutely right, but let us not forget that an even more important function of coolant is its resistance to high temperatures.

As a professional fluid manufacturer we meet our customers' needs with products that meet all coolant standards.



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AdBlue®

NOx_y

What is AdBlue®:

AdBlue is an exhaust gas cleaning fluid. It is not a fuel additive, but a liquid that mixes with the exhaust gases. AdBlue is contained in a separate tank, usually secured with a blue cap. It can be found next to the fuel filler, in the boot or under the bonnet. All vehicles over 2011 with diesel engines are fitted with AdBlue tanks. Refuelling with Adblue is as necessary as refuelling with fuel to operate the vehicle.

Documents:

- [Permission of ZPH DORIS](#)
- [Certificate Grupa Azoty Zakłady Azotowe Kedzierzyn S.A.](#)
- [Certificate Grupa Azoty Zakłady Chemiczne "Police" S.A.](#)
- [Certificate Grupa Azoty Zakłady Azotowe "Puławy" S.A.](#)
- [Safety data sheet](#)
- [VDA list](#)
- [Quality certificate](#)

Manufacturer:

Azoty Group - domestic product only

Confectioner:

ZPH DORIS - Authorised packager and distributor

Quality:

In accordance with DIN 70070 - International ISO 22241-1/-2/-3/4 standard

Available capacities:

5L/ 10L/ 20L/ 200L / 1000L / cysterna 21500L

Delivery:

Within Europe



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AdBlue®



AdBlue® NOxY®
5L without funnel
DOR404



AdBlue® NOxY®
5L with funnel
DOR341



AdBlue® NOxY®
4.7L with funnel
DOR531



AdBlue® NOxY®
10L with funnel
DOR342



AdBlue® NOxY®
18L with funnel
DOR495



AdBlue® NOxY®
20L with funnel
DOR348



AdBlue® NOxY®
200L
DOR354



AdBlue® NOxY®
1000L
DOR353



AdBlue® NOxY®
22000L
DOR345CYST22000L



AdBlue® NOxY®
5000L
DOR345CYST5000L

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Doris Engine Cleaner

Doris Engine Cleaner

Alkaline cleaning product.

Cleans thoroughly and removes greasy dirt and deposits.

Can be used on surfaces metal (engine, rims), plastic (engine cover) (engine cover) and concrete surfaces (paving stones, concrete paving slabs).

The preparation is **non-toxic and non-flammable**, does not contain organic solvents and the surfactants are biodegradable.

Engine Clean – see how it works → [VIDEO](#)



Doris Engine Clean liquid 1L
DOR060-WS



Doris Engine Clean 5L engine cleaning liquid
DOR063-WS

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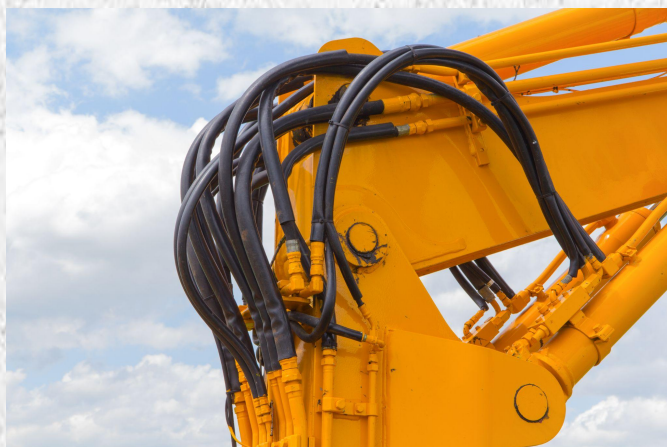
HL Hydraulic Oils



Doris HL-46 hydraulic oil

HL hydraulic oil from DORIS is a mineral-based product with a high viscosity index between 130 and 155, containing zinc-free anti-wear additives.

HL hydraulic oil is designed for particularly stressed hydraulic systems that require adequate lubrication levels and good filterability. DORIS hydraulic oil performs well under all weather conditions and in all seasons.



Oil properties:

- resistant to oxidation,
- protects against corrosion,
- ensures adequate lubrication,
- is resistant to high temperatures,
- easily filterable,
- has effective venting capability.

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HL Hydraulic Oils



Hydraulic oil
HL-46 1L
DOR028



Hydraulic oil
HL-46 5L
DOR014



Hydraulic oil
HL-46 200L
DOR272



Hydraulic oil
HL-46 1000L
DOR284



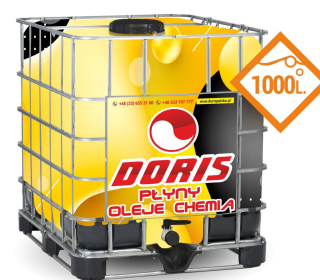
Hydraulic oil
HL-100 1L
DOR029



Hydraulic oil
HL-100 5L
DOR019



Hydraulic oil
HL-100 200L
DOR286



Hydraulic oil
HL-100 1000L
DOR288



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Doris HIPOIL Gear Oil GL-4



Hipoil gear oil GL-4 1L
DOR030



Hipoil gear oil GL-4 5L
DOR016



Hipoil gear oil GL-4
200L
DOR302



Hipoil gear oil GL-4
1000L
DOR304

Oil properties:

- resistant to oxidation,
- protects against corrosion,
- ensures adequate lubrication,
- is resistant to high temperatures,
- easily filterable,
- has effective venting capability.

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Doris HIPOIL Gear Oil GL-4



HIPOIL GL-4 gear oil from DORIS is designed for use

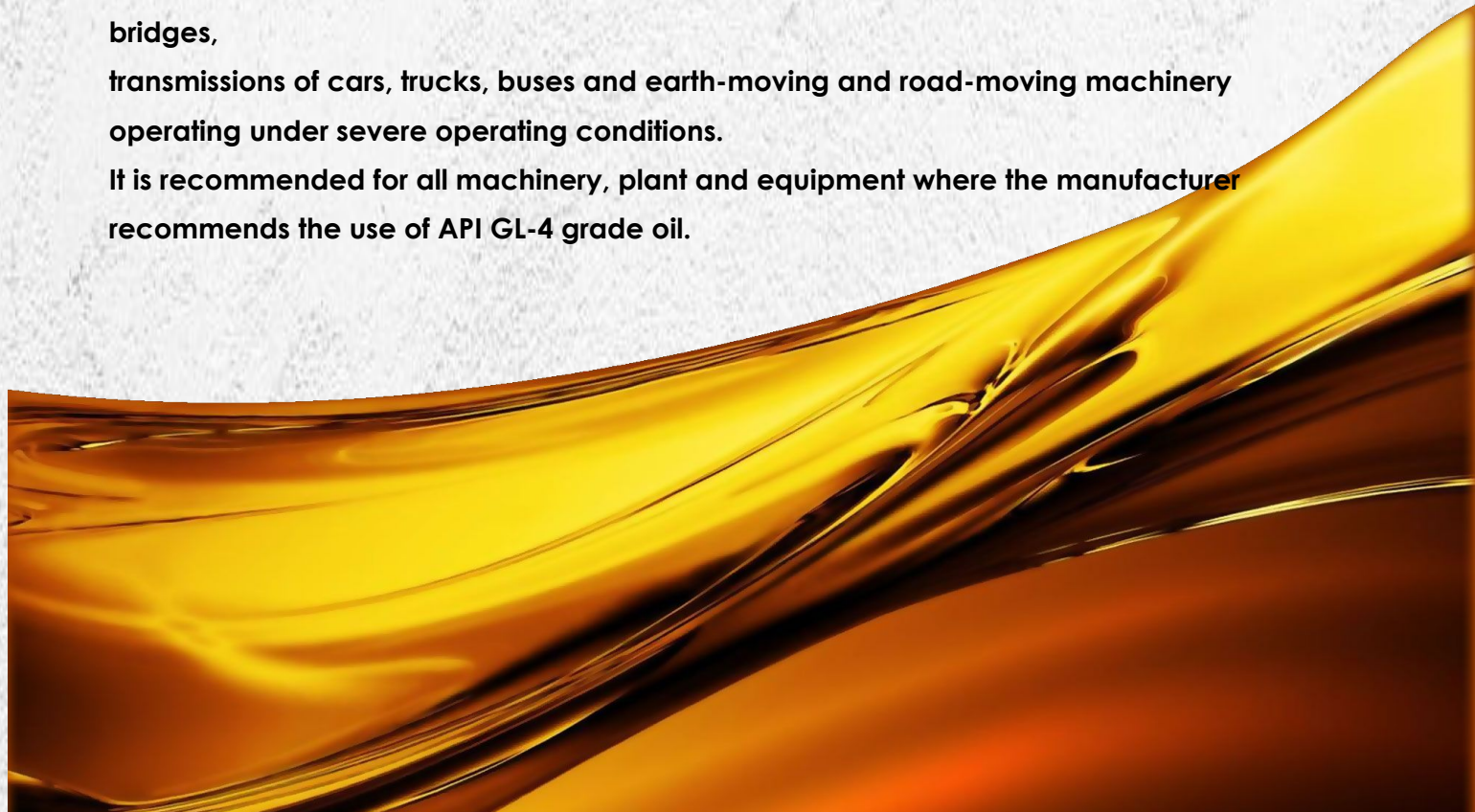
in:

transmissions

bridges,

transmissions of cars, trucks, buses and earth-moving and road-moving machinery operating under severe operating conditions.

It is recommended for all machinery, plant and equipment where the manufacturer recommends the use of API GL-4 grade oil.



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ATF II D Dexron 2 gear oil



Doris ATF II D gear oil

Doris ATF II D is a high quality fluid designed for use in automatic transmissions for which fluids meeting the GM Dexron IID classification are recommended. It is also used in some manual automotive transmissions, power steering systems and hydraulic systems.

Oil properties:

- Prevents the formation of lakes, sludge and deposits, keeping the interior of the gearbox clean
- Extends the life of the gearbox
- Reduces wear on gearbox components at start-up
- Facilitates starting
- Provides smooth, trouble-free gear changes
- Minimises the risk of leaks and system contamination



Gear oil
ATF II D 1L
DOR275



Gear oil
ATF II D 5L
DOR013



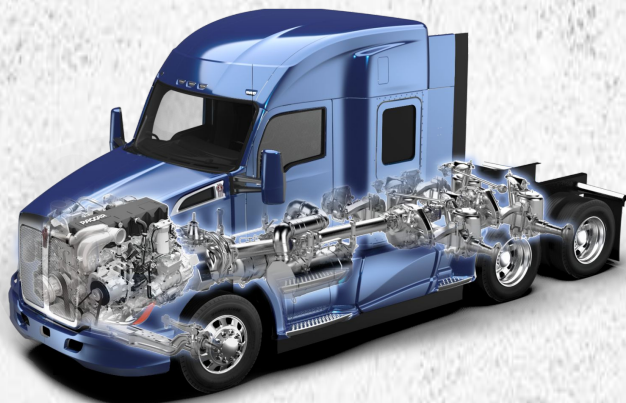
Gear oil
ATF II D 200L
DOR294



Gear oil
ATF II D 1000L
DOR296

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Doris SHPD engine oil



Doris SHPD engine oil

DORIS multi-grade engine oil developed to meet the highest demands placed on engine oils by the operating conditions of modern diesel engines. The product is suitable for both turbocharged and compression-ignition engines. We recommend its use especially in severe conditions.

Oil properties:

- resistant to oxidation,
- protects against corrosion,
- ensures adequate lubrication,
- is resistant to high temperatures,
- easily filterable,
- has effective venting capability.



Engine oil
SHPD 1L
DOR362



Engine oil
SHPD 5L
DOR012



Engine oil
SHPD 200L
DOR364



Engine oil
SHPD 1000L
DOR366

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Doris LUX 10 engine oil



Doris LUX motor oil

LUX 10 seasonal summer engine oil containing selectively refined, solvent-dewaxed and hydrotreated oil distillates derived from crude oil. It provides good lubrication for four- and two-stroke engines. LUX 10 oil is mainly intended for the lubrication of internal combustion engines and other equipment where the use of oil with manufacturers' specifications is not required..

Oil properties:

- Provides good lubrication for four-stroke and two-stroke engines.
- Used for lubrication of internal combustion engines and equipment not requiring oil according to the manufacturer's specifications.
- Provides adequate lubrication,
- has high temperature resistance,



Engine oil
LUX 10 1L
DOR031



Engine oil
LUX 10 5L
DOR018



Engine oil
LUX 10 200L
DOR290



Engine oil
LUX 10 1000L
DOR292

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Doris Superol CC-30 engine oil



Doris Superol CC-30 engine oil

Oil produced on the basis of deeply refined mineral oils. Adequately selected package of enriching additives provides excellent anti-wear, anti-foaming and anticorrosive properties. The product is intended for lubrication of various types of diesel engines - uncharged or lightly supercharged, working under both moderate and heavy thermal and mechanical loads.

Oil properties:

- resistant to oxidation,
- protects against corrosion,
- Excellent anti-foam, anti-corrosion and anti-wear properties.
- Facilitates engine start-up in winter.
- Ensures proper lubrication parameters over a wide temperature range.



Engine oil Superol
CC-30 1L
DOR033



Engine oil Superol
CC-30 5L
DOR024



Engine oil Superol
CC-30 200L
DOR357



Engine oil Superol
CC-30 1000L
DOR359

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MIXOIL engine oil

High-quality, low-smoke MIXOIL S engine oil from DORIS

is designed for vehicles with air- or water-cooled two-stroke engines. MIXOIL S oil is produced on the basis of deeply refined mineral oil and a solvent of petroleum origin, enriched with a suitably selected set of additives.



Oil properties:

- reduces combustion,
- lubricates injectors,
- quiets the engine,
- reduces smoke.



Engine oil MIXOIL 1L
DOR032



Engine oil MIXOIL 5L
DOR017



Engine oil MIXOIL 200L
DOR298



Engine oil MIXOIL
1000L
DOR300

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Doris PILAK chain lubricant oil



Doris PILAK chain lubricant oil

An oil whose base is a deeply refined mineral oil and a special additive combination which includes:

- a viscosity-depressant additive,
- an additive that improves the oil's adhesion to metals.

Zastosowanie:

olej przeznaczony jest do smarowania układu tnącego oraz prowadnic pił mechanicznych stosowanych w gospodarce leśnej, sadownictwie, itp.

Oil properties:

- very good adhesion to moving machine parts (saw blade cutting system),
- excellent lubricating properties,
- appropriate temperature characteristics, allowing the oil to be used over a wide temperature range,
- protection against corrosion and abrasive wear.



Saw chain lubricant oil
PILAK 1L
DOR034



Saw chain lubricant oil
PILAK 5L
DOR015



Saw chain lubricant oil
PILAK 200L
DOR306



Saw chain lubricant oil
PILAK 1000L
DOR308

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Doris L DAB-46 Compressor Oil

Doris L DAB-46 Compressor Oil

The oil is designed for the lubrication of reciprocating, rotary air compressors and vane compressors operating under medium conditions (intermittent and continuous).

Oil properties:

- The oil is miscible and interchangeable with compressor oils from other manufacturers - in the same viscosity class and quality.
- Very good protection against mechanical wear
- High resistance to oxidation and ageing
- Extends equipment service life



STANDARDS, SPECIFICATIONS

- ISO VG: 32, 46, 68, 100, 150
- ISO 6743-3A-L-DAB
- DIN 51506 VC-L/VD-L



Compressor oil
L-DAB 46 200L



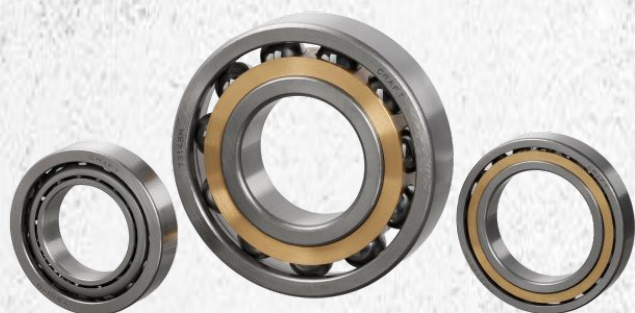
Oil for compressors
L-DAB 46 5L
DOR559



Oil for compressors
L-DAB 46 1000L

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ŁT-4S3 DORIS grease



ŁT-4S3 DORIS grease

ŁT-4S3 rolling bearing grease is distinguished by its universal application. It is used both in the automotive industry and in agriculture, as well as in industry and households. The paste consistency ensures that the grease does not run off and always remains in place.

Application:

- Industry, automotive, workshops, agricultural and domestic,
- for the lubrication of rolling and sliding bearings in motor vehicles and other working equipment,
- for the lubrication of chassis components, joints,
- for the lubrication of gears, chains, threads,
- for the lubrication of hinges and locks.



Grease ŁT-4S3
0.9kg
DOR561



Grease ŁT-4S3
4,5kg
DOR562



Grease ŁT-4S3
9kg
DOR563

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Grease STP DORIS



STP DORIS grease

Calcium grease for periodic lubrication of: motor vehicle chassis, pins, joints and other friction nodes in the temperature range from -10 C to +60 C. Not suitable for lubrication of rolling bearings and water pumps.

Application:

The grease is designed for the periodic lubrication of motor vehicle chassis, pins, joints and other friction nodes in the temperature range from -10 to 60°C. Not suitable for lubrication of rolling bearings and water pumps.



Grease STP 0,9kg
DOR564



Grease STP 4,5kg
DOR566



Grease STP 9kg
DOR565

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Gear grease EPX000 DORIS



Gear grease EPX000 DORIS

High-quality semi-fluid grease for automotive and industrial central lubrication systems. Designed for a temperature range from -30 to 100°C.

Recommended for use in dusty environments..

Application:

Lubricant for rolling and plain bearings in motor vehicles and other working equipment, for lubricating and sealing gears.



Gear lubricant
EPX000 4,5kg
DOR567



Gear lubricant
EPX000 9kg
DOR568

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DORIS Graphite Grease

Lubricant, which is manufactured using graphite dust particles. This is what makes graphite grease effective in reducing friction and also excellent at conducting electricity, which is particularly characteristic of this lubricant.



Graphite grease 0,9kg
DOR569



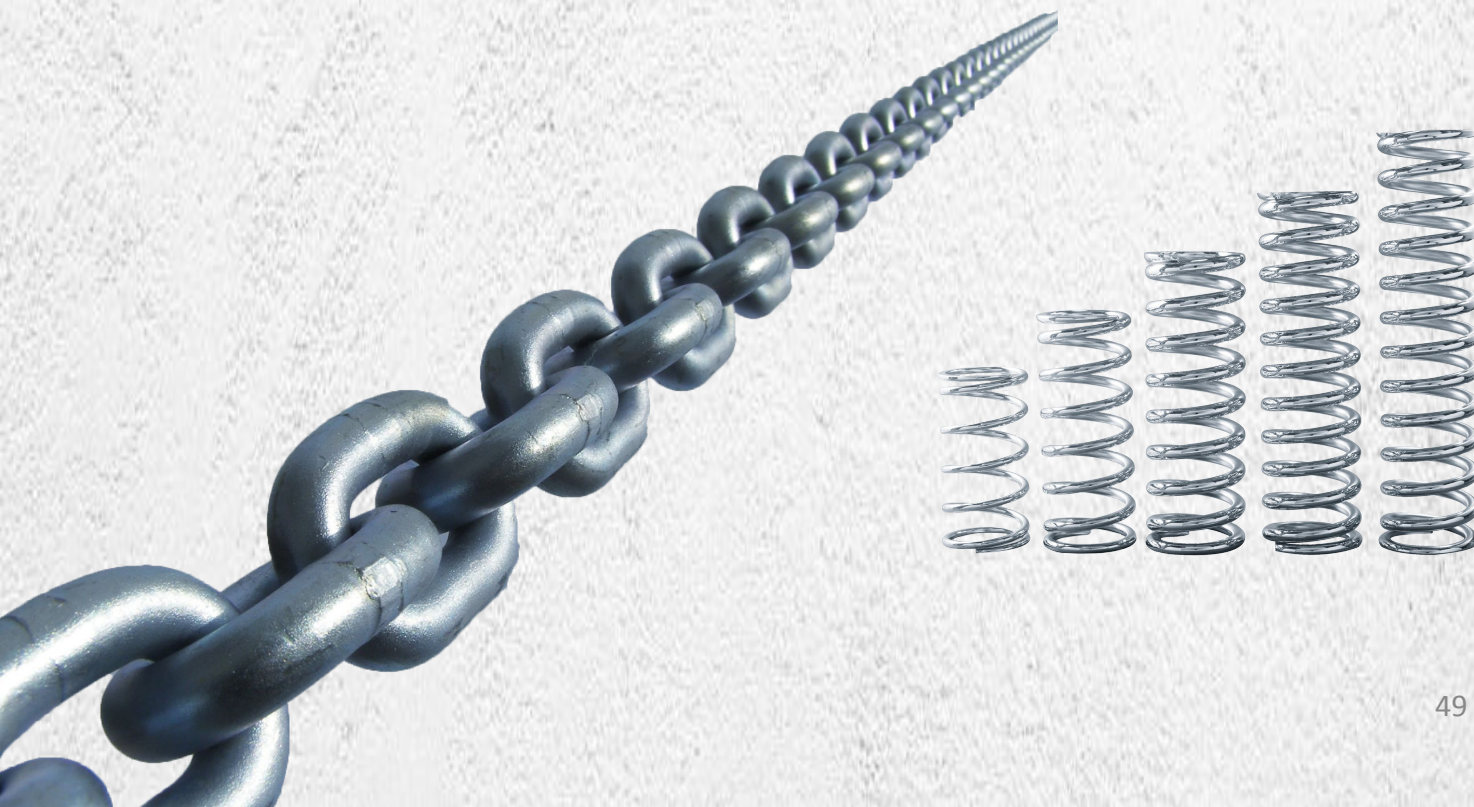
Graphite grease 4,5kg
DOR570



Graphite grease 9kg
DOR571

Application:

Graphite grease is designed for the lubrication of slow-running mechanisms and heavily loaded friction surfaces operating in the temperature range from -20 °C to 60 °C. This grease can be used to lubricate spring feathers, screw threads, chains, open gears and worm gears.



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Low aromatic extraction spirit



Benzyna ekstrakcyjna modyfikowana, preparat służący do rozcieńczania tłuszczów, olejów i wosków, odtłuszcza powierzchnie przed lakierowaniem, przeznaczony jest też do czyszczenia narzędzi i uporczywych zabrudzeń

Benzyna ekstrakcyjna jest również doskonałym rozpuszczalnikiem:

Doskonale poprawia rozlewność farb i lakierów, olejnych, ftalowych i ftalowo - karbonidowych.

Produkt niezwykle wydajny.



Benzyna ekstrakcyjna niskoaromatyczna 5L
DOR573-PLAST

Służy również do czyszczenia i odtłuszczenia:

- powierzchni stalowych,
- powierzchni aluminiowych,
- stali ocynkowanej,
- stali nierdzewnej,
- starych powłok malarskich,
- tworzyw sztucznych,
- podkładów,
- szpachłówek poliestrowych.



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Colourless denatured alcohol



Clear denatured alcohol is used in various fields, such as industry, the manufacture of paints, varnishes, adhesives, and as a fuel for torches and other equipment. It is worth noting that due to its toxicity, clear denatured alcohol should be used with caution and with appropriate safety measures.

Doris Denatured 5L clear 92% original
Cat. no. DOR327

Denatured violet



Like other denaturants, violet denatured alcohol contains a mixture of different chemicals such as ethanol and other ingredients that make it toxic or unsafe to consume as a safeguard against accidental ingestion or abuse. It is used as a solvent in the manufacture of paints, varnishes, adhesives and other industrial products.

Doris Denatured 5L violet 92% original
Cat. no. DOR327-FIOL

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Disinfectant 80% for general and medical use



MEDIC

LIQUID FOR HYGIENIC
DISINFECTION

HANDS AND SURFACES FOR
GENERAL AND MEDICAL



Doris Medic medical
hand and surface
disinfectant 80% alcohol
5L canister
Nr.Cat. **DOR051**



Doris Medic medical
hand and surface
disinfectant 80% alcohol
1L cap
Cat.no. **DOR052**



Doris Medic medical
hand and surface
disinfectant 80% alcohol
1L with pump Cat. no.
DOR066



Doris Medic medical
hand and surface
disinfectant 80% alcohol
with trigger
Cat.. **DOR067**

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Disinfectant 80% for general and medical use

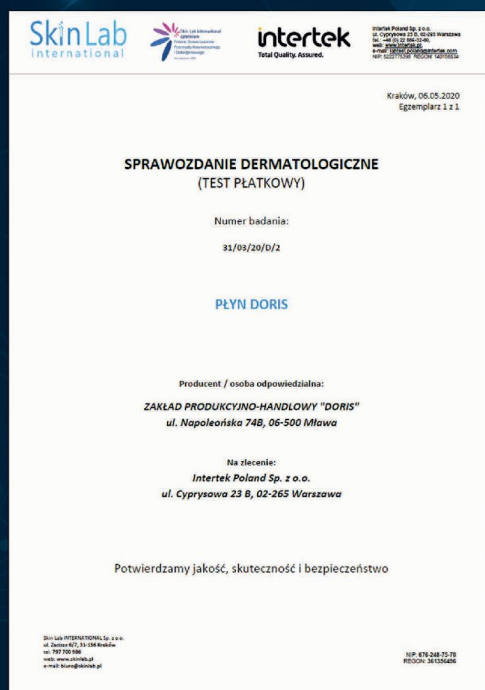
The product has been tested to the following standards:

PN-EN 14476+A2 PN-EN 1500
PN-EN 13727
PN-EN 13624
PN-EN 13697

Fully virucidal among others :

POLIO VIRUSES ADENOVIRUSES
NOROVIRUSES CORONAVIRUSES

- 30 seconds - fully virucidal in the medical area;
- 30 seconds , 3ml - hygienic hand disinfection;
- 30 seconds - bacteria in the medical area;
- 30 seconds - yeast-like fungi in the medical area;
- 30 seconds - bacteria and fungi in the food area, in industrial and domestic settings and public utilities.



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Disinfectant 80% for general and medical use



SECURITY

The liquid has a bactericidal, fungicidal effect to the full extent!
Certified safe created for your family, employees



HIGIENA

Hygienic hand disinfection Bactericidal and virucidal
(hands and surfaces)



EFFECTIVENESS

Liquid works in just in just 30 seconds!
Fastest acting on the market



PROFESSIONALISM

fully virucidal in the medical area



COMPLIANCE

bacteria and fungi in the food area, industrial and domestic settings and public utilities.



SATISFACTION

Medic helps orphanages, schools and many others in need



GUARANTEE

Affordable price As the exclusive manufacturer, we guarantee you the best offer



RESEARCH

The product has been tested according to standards and certified

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Disinfectant 80% for women with the scent of women's perfume



I-Sept Cherrylady hand and surface disinfectant for women 80% alcohol 100ml atomiser Cat. no.

Doctor.7-2



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Disinfectant 80% for women with the scent of women's perfume

Doctor
Seven
DORIS



EKSKLUZYWNY PŁYN DO DEZYNFEKCJI DŁONI DLA KOBIET

PRZEPIĘKNY ZAPACH DAMSKICH PERFUM

WITAMINA E ODŻYWIAJĄCA KONDYCJĘ SKÓRY

ŻEL HIALURONOWY WYDŁUŻAJĄCY IDEALNY WYGLĄD SKÓRY

80% ALKOHOLU

I-sept
for her



PRODUKT
PRZEBADANY



EFFICIENCY

one pack is enough
for over 300 uses

SECURITY

the liquid is bactericidal
fungicidal and virucidal
in the full range

CARE

the fluid contains vitamin E
and hyaluronic gel
which improves the condition of the
skin

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Disinfectant 80% for women with the scent of women's perfume

I-sept has been
dermatologically tested
dermatologically tested.

It does not cause any
allergies and is
approved for use
in the medical area

Meets standards for virucidal, bactericidal,
fungicidal and mycobactericidal such as:

- EN 14476:2013+A2:2019-08
- PN-EN 13727+A2:2015-12
- PN-EN 13624:2013-12
- PN-EN 12791+A1:2017-12
- PN-EN 13697+A1:2019-08
- PN-EN 1500:2013
- PN-EN 16615:2015-06
- PN-EN 14348:2006
- PN-EN 1276:2010/AC:2010
- PN-EN 1650+A1:2013-08



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Disinfectant 80% for men with the scent of masculine perfume



I-Sept TrueBoss hand and surface disinfectant for men 80% alcohol 100ml atomizer Cat. no. **Doctor.7-3**



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Disinfectant 80% for men with the scent of masculine perfume



I-sept for him



Szukasz płynu do dezynfekcji o męskim zapachu?

Stworzyliśmy produkt typowo dla mężczyzn, który spełni Twoje oczekiwania...

Ekskluzywny
Płyn do dezynfekcji
o zapachu luksusowych perfum.

EFFICIENCY

one pack is enough for over 300 uses

SECURITY

the liquid is bactericidal fungicidal and virucidal in the full range

CARE

the fluid contains vitamin E and hyaluronic gel which improves the condition of the skin

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Disinfectant 80% for men with the scent of masculine perfume

I-sept has been dermatologically tested
dermatologically tested.

It does not cause any allergies and is approved for use in the medical area

Meets standards for virucidal, bactericidal, fungicidal and mycobactericidal such as:

- EN 14476:2013+A2:2019-08
- PN-EN 13727+A2:2015-12
- PN-EN 13624:2013-12
- PN-EN 12791+A1:2017-12
- PN-EN 13697+A1:2019-08
- PN-EN 1500:2013
- PN-EN 16615:2015-06
- PN-EN 14348:2006
- PN-EN 1276:2010/AC:2010
- PN-EN 1650+A1:2013-08



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Disinfectant wipes

Product for:

Store/network of shops

Hotels

Restaurant

Pharmacy

Cosmetics / hairdressing studio

Or you simply serve customers and have room for a display



Catalogue number **DOR246**



Z naszych chusteczek korzystają Polskie Linie Lotnicze PLL LOT

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Washing liquid for photovoltaic panels



I - Solar

High-performance cleaner for contactless cleaning of solar and photovoltaic panels.

Effectively removes operating dirt (soot, dust or particles), thereby preventing a decrease in the efficiency of the panels.

Method of use:

The agent should be diluted with 1L of the preparation per 5L - 20L of water, depending on the intensity of dirt, and then sprayed evenly on the cleaned surface with a hand sprayer or with a pressure sprayer not exceeding 2 atmospheres. Wait a few to several minutes in the case of larger, hard-to-remove dirt. Then rinse thoroughly with water. Repeat the procedure in the case of particularly stubborn dirt. Caution: Do not apply to hot or sunny surfaces. Do not allow the product to dry on the surface.



Washing liquid for photovoltaic panels I-Solar 5L
DOR056



Washing liquid for photovoltaic panels 1L I-Solar
DOR055



Washing liquid for photovoltaic panels 1L with trigger
DOR057

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Eco-friendly biofuel for fireplaces



Ecological biofuel for fireplaces Płomyk

- Płomyk is a natural product, obtained by fermentation of plants and their derivatives, which means that Biopal is a 100% renewable fuel (so-called green energy)...

Benefits of using Płomyk:

- It emits no unpleasant odours and leaves no unburned chemical residues.
- Thanks to its high alcohol content of >95%, the combustion process is prolonged, thus increasing heat emission without having to top up the biofuel.
- It does not emit poisonous gases, which allows the biofuel to be used indoors without the need for fumes.
- Thanks to the possibility of using the biofuel indoors, 100% of the emitted heat is used, which does not escape via chimney flues.
- Very fast ignition process
- No ash or smoke
- Clean hearth and walls
- No need to inspect the chimney



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IBCs and drums

IBC 1000L CONTAINERS

Capacity: 1000l

Length [mm]: 1200

Width [mm]: 1000

Height [mm]: 1175

Filler/drain diameter [mm]: 150/225

Drain valves [mm]: 50/80

Weight [kg]: 60



IBC 1000L UN CONTAINERS

We also offer UN containers that meet the requirements set out by the Harmonised System of Classification and Labelling of Dangerous Substances (UN), which defines international standards for the transport of hazardous substances.

UN containers are specially designed and tested to ensure the safe transport and storage of hazardous materials such as chemicals, medicines, explosives or radioactive materials.



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IBCs and drums

200L BARREL

Capacity: 200l

Height [mm]: 960

Diameter [mm]: 580

Weight [kg]: 8



Made of polyethylene giving high resistance to chemicals.

Temperature resistant up to 70*c.

Stackable.

Impact and shock resistant.

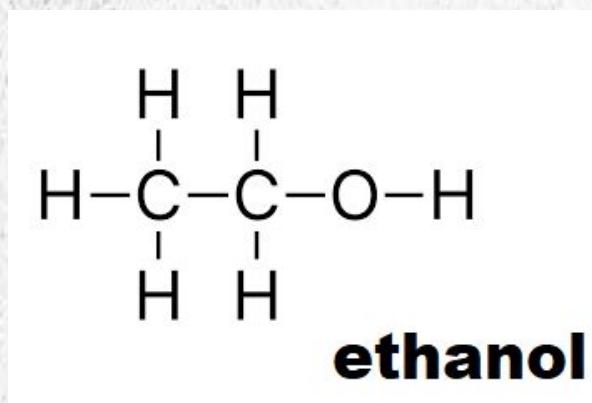
Threaded closure 3/4 and 2

These drums are used for the diverse transport of liquids.

They are also very popular in places such as allotments and backyards.

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Pharmaceutical ethanol



Pharmaceutical ethanol

99.96% denatured by the European method

- High-quality ethyl alcohol with a good odour
- suitable for pharmaceutical as well as technical products
- The product does not contain other substances posing a risk to health or the environment above regulatory concentrations.

Documents:

[Pharmaceutical ethanol specification - LINK](#)

[Specification of pharmaceutical ethanol denaturants - LINK](#)



Capacity	Commodity code
5L	DOR280
200L	DOR282
499L	DOR281
1000L	DOR456

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Synthetic methanol



Synthetic technical methanol

99.95%

- Dehydrated synthetic methanol
- Best-in-class methanol
- It finds its application as:
 - windscreen washer fluid ingredient
 - solvent
 - chemical reagent
 - degreaser

Documents:

[IMPCA synthetic methanol master specification - LINK](#)

[Quality specification technical synthetic methanol - LINK](#)



Capacity	Commodity code
5L	DOR278
200L	DOR314
499L	DOR279
1000L	DOR317 / DOR556

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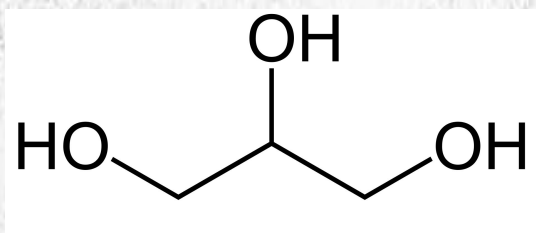
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Pharmaceutical glycerine



Cosmetic, pharmaceutical, vegetable, food glycerine:

- Best-in-class glycerine
- Suitable for:
 - manufacture of cosmetics
 - pharmaceutical production
 - e-liquid production
 - refrigerants
-
-
- or: glycerol (Latin: Glycerolum) - an organic chemical compound from the group of sugars; the simplest stable trihydric alcohol (triol).

Documents:

- [Quality specifications pharmaceutical glycerine spożywcza roślinna - LINK](#)
- [Safety data sheet pharmaceutical glycerine - LINK](#)



Capacity	Commodity code
5L	DOR464
20L	DOR465
200L	DOR466
499L	DOR468
1000L	DOR470

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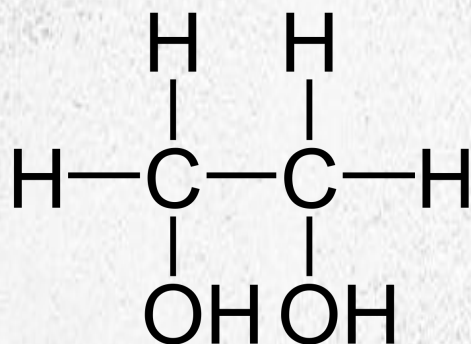
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Monoethylene glycol technical MEG



Glycol (MEG):

- Ethylene glycol is a chemical commonly used in industry, primarily used in refrigeration. Ethylene glycol prevents car engines from freezing in winter and acts as a coolant when temperatures are high in summer.
-
- It is used as an industrial coolant for gas compressors, heating, ventilation and air-conditioning systems.

Ethylene glycol is also used as a raw material for a wide range of products, including:

- polyester fibres for clothing, upholstery, carpets and cushions,
- glass fibres used in products such as water skis, bath tubs and bowling balls
- polyethylene terephthalate resins used in packaging films and bottles.

Many of these products are energy-efficient and cost-effective, as well as recyclable.

Documents:

- [Safety data sheet MEG technical monoethylene glycol - LINK](#)
- [Technical specifications](#)

Capacity	Commodity code
5L	DOR474
20L	DOR475
200L	DOR476
499L	DOR478
1000L	DOR480

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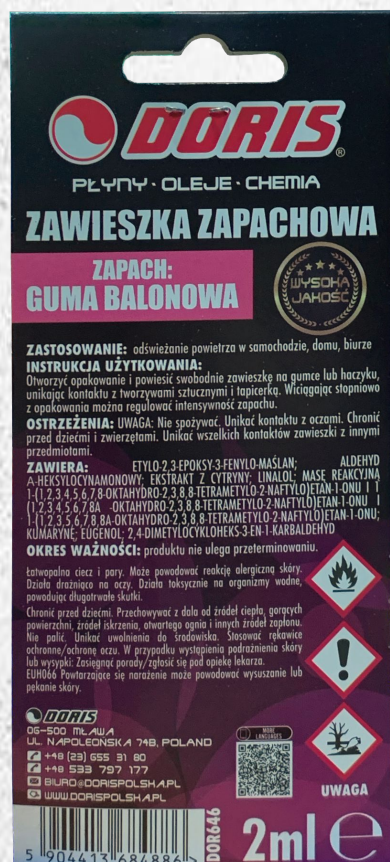


Fragrance bubble gum 2ml

Pendant – It is cellulose with added cotton - so it takes in the fragrance composition perfectly, resulting in 100 % of the original fragrance.

Fragrance aroma – zawięte scrub has been soaked in two millilitres of bubblegum-scented aroma for a subdued and pleasant fragrance

Saturation - 2ml



DOR646- DORIS CHRISTMAS TREE PENDANT BUBBLE GUM 1 PIECE

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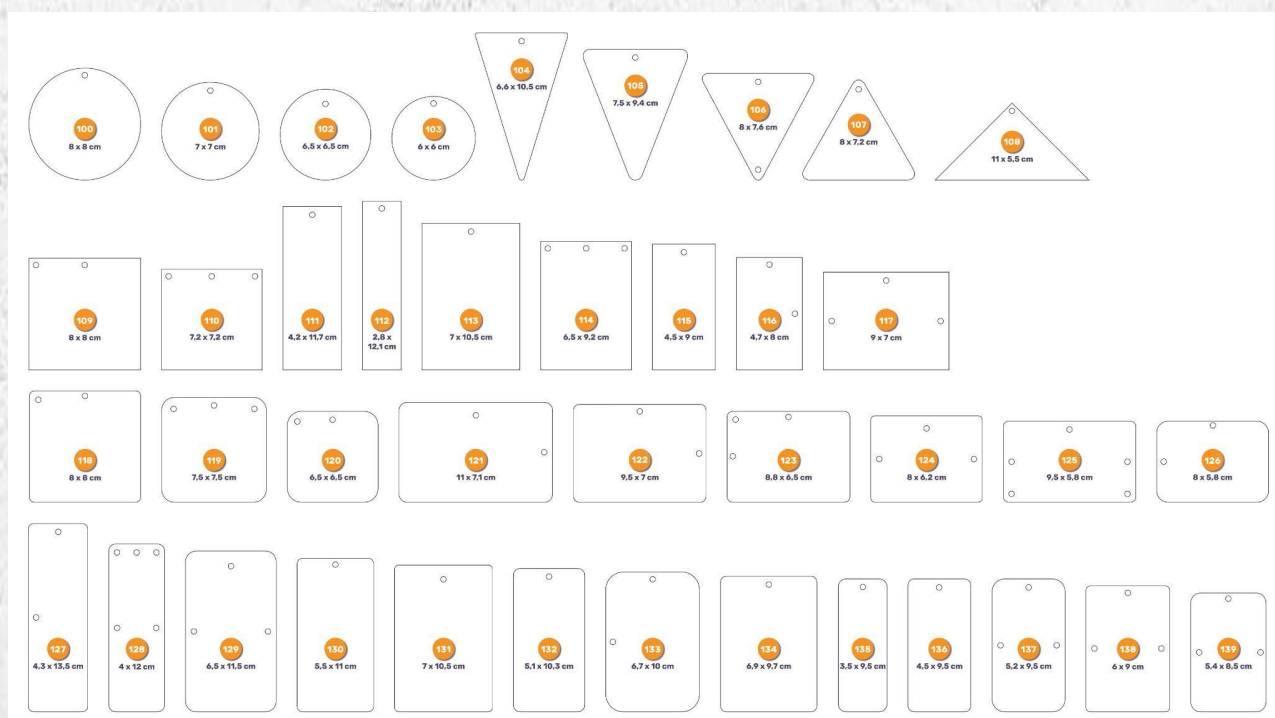
Own BRAND of fragrance pendants

Are you dreaming of a unique way to promote your brand? Our custom branded car hangers are the perfect solution! Add a touch of personality and style to your vehicle while increasing your brand recognition.

Whether you own a small business, a startup or a large corporation, our car hangers will provide you with a unique advertising space. Use every journey as an opportunity to build brand awareness and attract the attention of potential customers.



Available pendant shapes 1:



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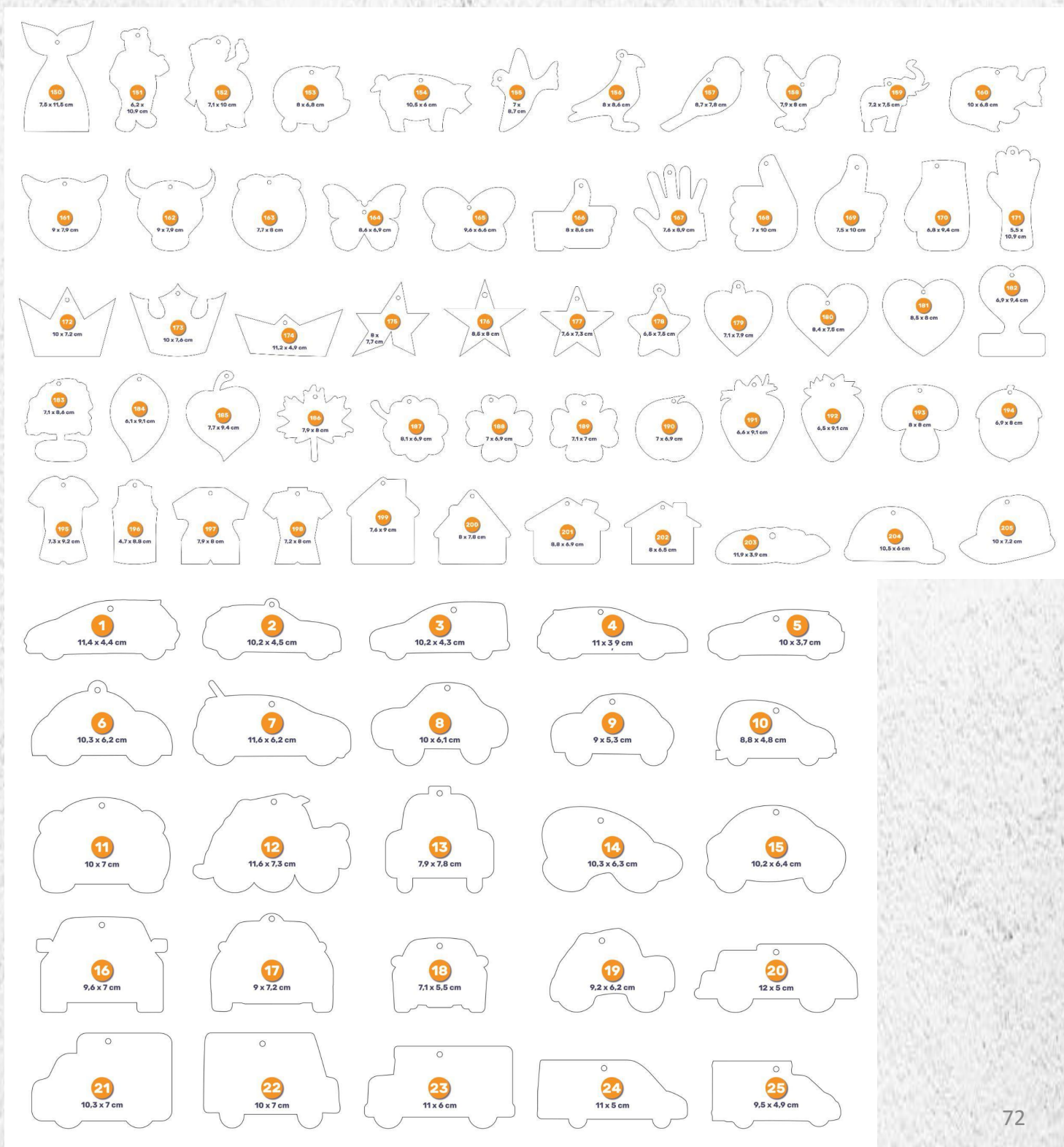
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Own BRAND of fragrance pendants

Available pendant shapes 2:



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Own BRAND of fragrance pendants

Available pendant shapes 2:



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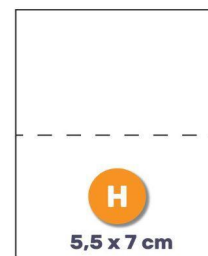
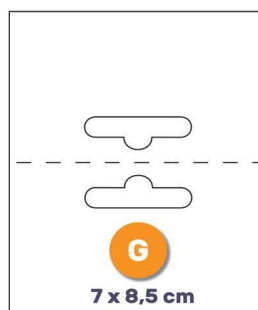
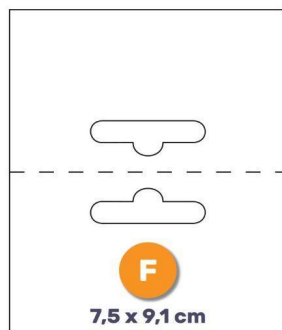
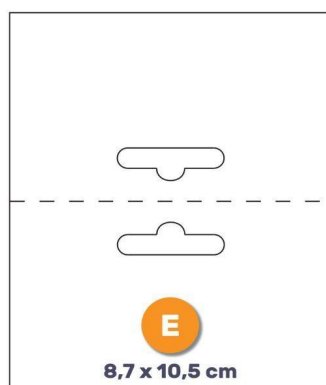


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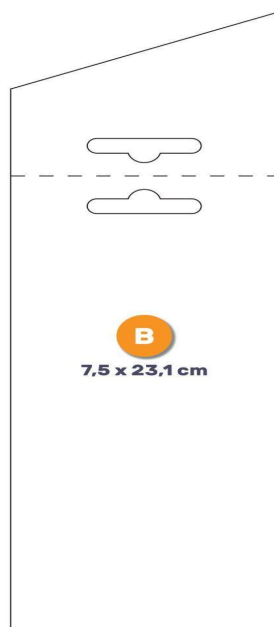


Own BRAND of fragrance pendants

SHORT LABELS



LONG LABELS



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Own BRAND of fragrance pendants

RECOMMENDED FRAGRANCES FOR PENDANTS	OTHER PENDANT SCENTS
NEW CAR	WANILIA
SPORT FRESH	SANDALWOOD
BLUE ICE	MINT
THE POWER OF FLOWERS	ANTYTABAŁ
BERGAMOTKA	LEMON
FOREST FRUITS	MARINE
GREEN TEA	FOREST
GRAPEFRUIT	APPLE
ORANGE	
BUBBLE GUM	

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Own BRAND of fragrance pendants

Pricing of hangers:

Number of pieces	Price
500 szt.	4.25 PLN/piece net
1000 szt.	3.15 PLN/piece net
2000 szt.	2.63 zł/piece net
5000 szt.	2,08 zł/piece net
10000 szt.	1,94 zł/piece net
20000 szt.	1.86 zł/piece net

Other costs

Standard die - Free

optional cost of new die - 250 zł

Transport - 40PLN/80PLN/140PLN

cena zapachu obejmuje etykietę foliową

short label - 60gr

long label - 70gr



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Own BRAND operating fluids

Documents:

Product registration costs:

- Preparation of a safety data sheet EN 350PLN - one-off obligation
- Preparing a safety data sheet European Union - price depends on the country
- Updating of safety data sheet PLN 250 - obligatory once a year
- Notification of the product, its registration and placing on the market PL PLN 350 obligatory as a one-off
- Notification of the product, its registration and placing on the market European Union - price dependent on the country
- Additional certificate of conformity of the label by a certification body - PLN 200 - optional - in case of lack of - the responsibility for the label is taken by the client



High-volume label costs - flexographic printing:

One-off costs:

Design of a new label PLN 300

Matrices in the printing house of the new label PLN 450

Polymers in the printing house of the new label PLN 450

If we want to make changes to the design of the label after it has been printed: Matrices and Polymers must be paid again.

Size of the label always: H157 x W127 - size adjusted to the packaging: 1L , 5L , 10L , 20L

Cyclical costs:

- Up to 5000 pcs 0,35zł net per label
- Up to 10000 pcs 0,28zł net per label
- Up to 50000 pieces 0,22 PLN net per label
- Up to 100000 pieces 0,19 PLN net per label
- Over 100000 pieces 0,15 PLN net per label
- The above prices are added to the prices of goods specified in the sent price list.
-

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Own BRAND operating fluids

Label costs small quantities - digital printing:

One-off costs:

Design of new label - PLN 300

Matrices in the printing house of the new label - no costs

Polymers in the printing house of the new label - no cost

If we want to make changes to the design of the label after it has been printed: no cost for dies and polymers

Size of label always: H157 x W127 - size to fit packaging: 1L , 5L , 10L , 20L

Cyclical costs:

- Up to 200 pieces 1,04zł netto per label
- Up to 500 pieces 0,59 zł nett per label
- Up to 1000 pieces 0,51 zł nett per label
- Up to 2000 pieces 0,44 PLN net per label
- Up to 5000 pieces 0,39 PLN net per label
- Up to 20000 pieces 0,35 PLN net per label
- The above prices are added to the prices of the goods given in the price list sent to you.

Lead time

Warehousing and logistics

Lead times for large quantities:

- Printing of labels, once the label design has been approved, takes between 14 days and 21 working days (after the first printing, re-printing of labels takes up to 14 working days)
- Time for documents for new product introduction takes up to 14 working days
- After delivery of labels: time for production is 5 working days
- Total time for product introduction, label preparation and production takes up to 26 working days

Lead time small quantities:

- Printing of labels, once the label design has been approved, takes up to 7 working days (subsequent printing also takes up to 7 working days)
- Documentation for new product introduction takes up to 14 working days
- After delivery of labels: time for production is 5 working days
- Total time for product introduction, label preparation and product production is up to 20 working days

Additional logistics options:

- Domestic and European dispatch of goods from one pallet to whole lorry loads: price to be agreed
- Customs handling of shipments: price to be determined

Storage:

- Label storage free of charge
- Storage of goods up to 5 working days free of charge.
- After 5 working days the storage fee is 5 PLN net per pallet space per day.

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Own BRAND operating fluids

Exceptions to not incurring label costs:

The customer does not bear the cost of the labels when he supplies them himself:

- As the manufacturer, we are not responsible for the content on the label prepared by the customer
- Labels supplied by the customer must be on rolls with a core of 40mm (other core sizes to be agreed)
- The total diameter of the roll with the wound labels must not exceed 25 cm (the larger the diameter of the roll the better)
- The way the labels are supposed to unwind is shown in the pictures on the right (labels unwind to the left)
- The height of the label must be 157mm while the width must be 127mm or other by agreement with the manufacturer
- Gap between labels on a roll minimum 5mm



Goods not subject to private label production:

- AdBlue NOx
- Disinfection liquids - are possible under own brand - but notification and introduction of a biocidal product involves other costs - to be determined individually

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Own BRAND wet wipes

Offer to create your own tissue branding:

Below are details for the flexo version:

- minimum batch of 10,000 pieces
- imprint in 4 colours
- sachet ~70x90mm
- tissue ~16x18cm
- soaking in Doris liquid, antibacterial 5g
- print matrix required
- PAP/ALU/PE or PET/ALU/PE laminate
- 0.60zł/pcs net when ordering 10.000pcs.

Below are details for the digital version:

- minimum batch of 1000 pieces
- overprint in 4 colours
- sachet ~70x90mm
- tissue ~16x18cm
- soaking in Doris liquid, antibacterial 5g
- no cost of dies
- laminate PAP/ALU/PE
- 1,58 PLN/piece net when ordering 1,000pcs.
- 1,27 PLN/piece net when ordering 2,000pcs.
- 1,17 PLN/piece net when ordering 3,000pcs.

Logistics and lead times:

- packaging 1000pcs/carton in bulk
- waiting time 3-4 weeks (total)
- on a pallet max. 20 cartons i.e. 20000 pieces
- in a package max. one carton i.e. 1000 pieces
- shipping 185 zł net/pallet.
- 25 PLN net per courier.



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Procedure for creating your own branding:

Instructions:

- 1 Customer selects Doris product of interest under its own brand name
- 2 The client receives the MSDS of the DORIS product
- 3 With the MSDS received, the customer sends a request for a new MSDS and label content under his brand name to the registrar at ekos@ekos.gda.pl
- 4 When the customer receives the new content for the label and the MSDS already with his data, he sends it together with guidelines such as logos etc. to the graphic designer at the address xerss@wp.pl
- 5 Once the customer has approved the label, the customer orders the labels from the print shop:
for digital printing (small quantities): m.chojnacki@klanad.pl
for flexo printing (large quantities): piotr.gregajtys@upiw.home.pl
- 6 After printing, the labels are delivered to DORIS, of which the customer is informed by e-mail. At this time the customer is also informed of the planned production and collection/delivery date.

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Goods in our warehouse 1



TOTAL



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